

BROADTREAT™

Advanced Sulfur Management Solutions

A safe, economical method
for desulfurization and
environmental protection.



BROADTREAT™

Kaliber Chemicals sets the standard for sulfur management solutions. As experts in sulfur treatment, we collaborate with industrial operators to manage H₂S and mercaptans effectively reducing operational costs, enhancing workplace safety, and eliminating harsh odors.

Description

BROADTREAT™ is a flagship line of chemical solutions used for sweetening and odor control. Engineered for safety and cost-efficiency, **BROADTREAT™** effectively neutralizes volatile organic sulfur compounds (VOSCs) including hydrogen sulfide (H₂S) and mercaptan odors (ethyl and methyl).

Properties

- Non-toxic. Non-corrosive.
- No foul smell. No headaches.
- Biodegradable and low aquatic impact.
- Fast reaction with H₂S and mercaptans in both liquid and vapor phases.
- Fully compatible with a range of materials.
- High temperature thermal stability up to 250 °C. Freeze proof to -40 °C.
- Available in liquid form for easy handling and dosing, compatible with various dosing systems.
- Versatile in hydrocarbons, water, and mixed-phase systems.
- Non-regulated, non-dangerous good for transport under TDG.

Benefits

- **The Safest Replacement for Hazardous Scavengers and Caustics.** Setting a new industry standard, this product is the safest alternative in the market to replace hazardous triazine scavengers and caustic chemicals. Its non-toxic formulation provides maximum protection for human and process safety.
- **Proven to Cut OpEx Costs and Optimize Operational Efficiency.** Designed to treat both H₂S and mercaptan odors, this product replaces the use of multiple chemicals with a single, efficient formulation. Clients have achieved up to 50% cost savings and 35x lower usage volumes, driven by major reductions in freight, storage, labour and chemical spend.
- **The Industry Benchmark for Odor Elimination.** This innovative, environmentally safe chemical solution outperforms all non-toxic alternatives in controlling and eliminating harsh, pungent industrial odors.

Applications

- Caustic scrubbing replacement
- Sour fluid trucking
- Industrial waste water treatment
- Heavy oil sweetening
- Liquid hydrocarbon pipeline treatment
- Produced water systems
- Turnaround decontamination
- Storage tank cleaning
- Vent gas scrubbing
- Tank vapor and odor control

Disposal

BROADTREAT™ reactionary by-products are water-soluble and non-volatile, partitioning into the aqueous phase. They can be handled using standard wastewater treatment or deep-well disposal practices, eliminating the need for special waste management.



BROADTREAT™ Solutions

Caustic Scrubbing Replacement

- **Economic Advantage:** Replaces multiple chemicals with one product in agribusiness, pulp & paper, and industrial stack systems - cutting spend, logistics, and handling.
- **Safety & Simplicity:** Eliminates corrosive caustic and hypochlorite with a biodegradable, low-toxicity chemistry that is safer to store, dose, and manage.
- **Operational Efficiency:** Fewer deliveries and simplified training reduce complexity in mills, plants, and processing facilities.
- **Sustainability:** Low aquatic toxicity and reduced transportation footprint support ESG goals.

Sour Fluid Hauling

- **Safe & Sustainable:** A non-toxic, non-corrosive, biodegradable, and non-TDG formulation that eliminates exposure to hazardous scavengers, improves worker safety.
- **Efficient & Simple:** Replaces multiple products with a single treatment, cutting inventory, simplifying dosing directly into trucks, and ensuring reliable H₂S and odor control in sour fluid.


Industrial Wastewater Treatment

- **Reliable Treatment:** Effectively treats industrial wastewater by neutralizing H₂S and mercaptans. Its low-toxicity, biodegradable, and non-TDG formulation improves safety and environmental compliance while delivering consistent H₂S and odor control across industries.


Heavy Oil Sweetening

- **Effective Sweetening:** Neutralizes H₂S and mercaptans in heavy oil streams, eliminating odor at the source and improving workplace air quality.
- **Lower Chemical Demand:** Dosage rates are significantly reduced versus triazine scavengers, cutting chemical use and lowering overall treatment costs.
- **Safer & Non-TDG:** A low-toxicity, biodegradable, non-triazine formulation with no formaldehyde and non-TDG transport status, reducing risk during handling and logistics.
- **ESG Advantage:** Fewer deliveries reduce carbon footprint and road exposure, while treatment lowers SO₂ and CO₂ emissions from production operations.

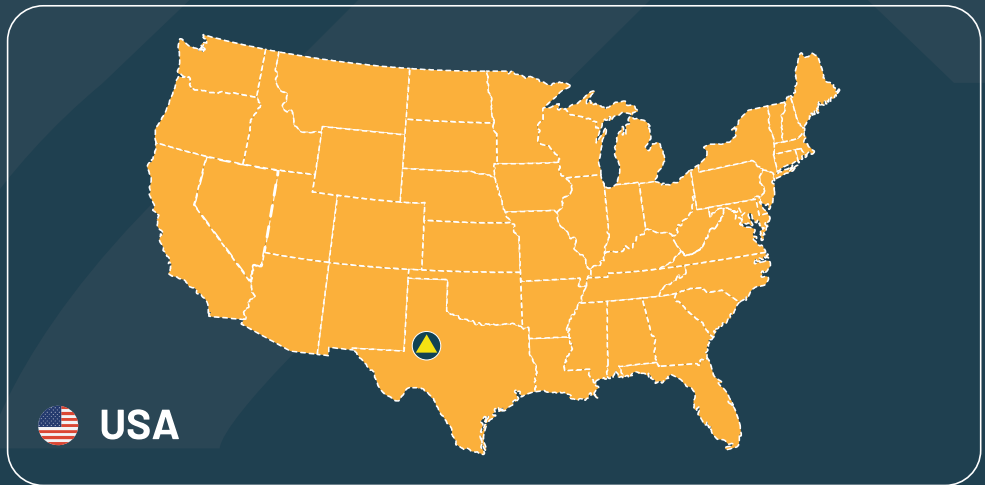
BROADTREAT™ is a safe replacement for triazine scavengers and caustic chemicals.

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FIELD APPLICATION 1

Sour Fluid Hauling Operations



A leading provider of fluid handling, vacuum, and transportation services across Western Canada faced significant health, odor, and compliance challenges when hauling sour fluids containing H₂S and mercaptans. By adopting **BROADTREAT™** H₂S & Mercaptan Sweetener chemistry, they replaced dual chemical treatments with one safe, efficient solution. Its low odor, non-toxic, and non-TDG profile made the transition seamless.

Results:



- Eliminated need for dual chemical treatment
- Simplified inventory and handling
- Reduced chemical exposure risk for field staff
- Improved odor and H₂S neutralization performance
- Enhanced ESG profile with low-toxicity, biodegradable chemistry



FIELD APPLICATION 2

Sweetening Conventional Heavy Oil



A heavy oil operator in Wildmere, Alberta, faced persistent odor and HSE issues from fluids treated with high-dose triazine scavengers. **BROADTREAT™** H₂S & Mercaptan Sweetener chemistry was introduced at the same dosage and then optimized.

The program cut chemical use by 50%, reduced costs, and eliminated site odors, while providing a safer, non-triazine, non-TDG alternative.

Results:



- Reduced chemical dosage by 50%
- Lowered chemical costs by 28%
- Eliminated odor - treating all volatile organic sulfur compounds
- Reduced deliveries - lower road risk and carbon footprint
- Non-triazine, formaldehyde-free, and non-TDG formulation

FIELD APPLICATION 3

Caustic Scrubbing Replacement



A major agribusiness processor required a safer, more efficient alternative to traditional caustic and sodium hypochlorite scrubbing. By adopting **BROADTREAT™** H₂S & Mercaptan Sweetener chemistry, the site eliminated hazardous chemical handling while simplifying operations with a single, dual-function product. Deliveries were reduced dramatically, operating costs decreased, and the company advanced its safety and ESG performance.

Results:



- Eliminated the need for both caustic and hypochlorite
- Reduced chemical deliveries from monthly to semi-annual
- Lowered total chemical spend and simplified logistics
- Improved safety with low-toxicity, biodegradable chemistry
- Improved ESG profile with lower emissions and hazards

